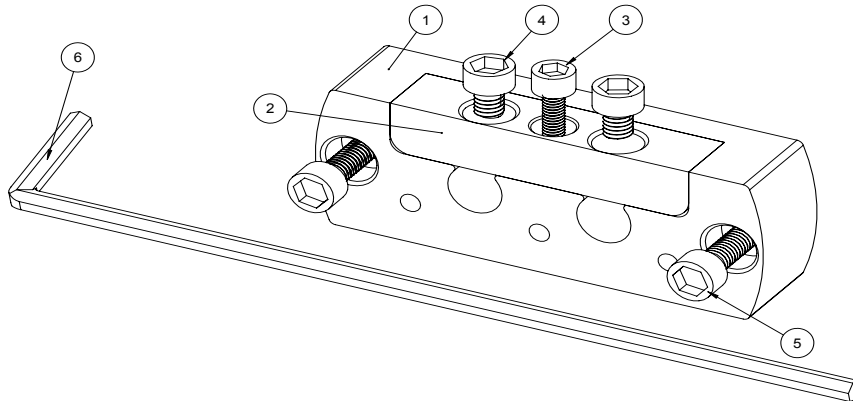


Operating Instructions of Denracle Pre-milled Abutment Holder on vhf N4 Machine

Parts of Pre-milled Abutment Holder Set



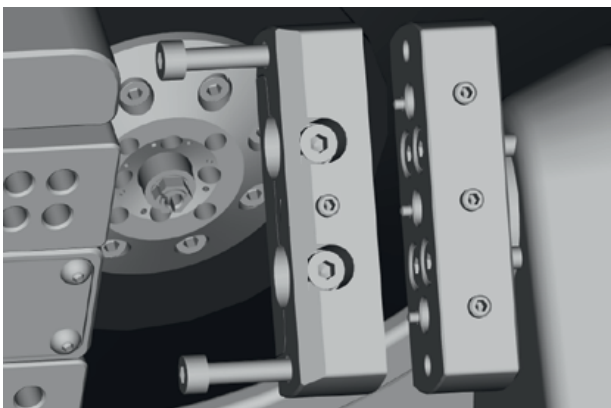
NO.	Item	Qty
1	Pre-milled Abutment Holder	1
2	Block Stopper	1
3	M3-1L Screw	1
4	M4-0.5L Screw	2
5	M4-2.5L Screw	2
6	Hex Wrench	1

1.1 Installing the abutment holder

With the optional abutment holder your CNC machine can process abutments with prefabricated connection geometries.

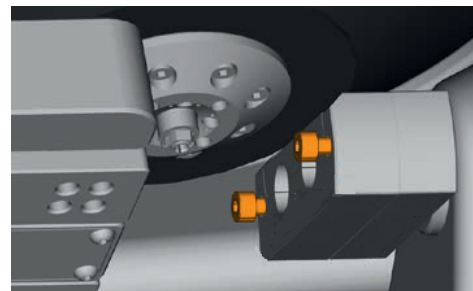
- ★ The machine is in default position.
No workpieces are inserted into the workpiece holder.
No tool is inserted into the collet chuck.

- M1. Open the front cover of the CNC machine.
- M2. Switch off the CNC machine.
- You can manually rotate the workpiece holder.
- M3. Rotate the workpiece holder into a vertical position.
- M4. Place the abutment holder onto the workpiece holder and screw the long screws of the abutment holder into the workpiece holder manually.



SCREWING IN THE ABUTMENT HOLDER

- M5. Turn the workpiece holder clockwise up to the stop.
- M6. Screw down the 2 screws with the provided ratchet.



- M7. Close the front cover of the CNC machine.
- M8. Switch on the CNC machine.

1.2 Removing the abutment holder

- M1. Remove inserted workpieces from the abutment holder.
- M2. Loosen the screws of the abutment holder and remove it.

1.3 Inserting and removing Pre-milled abutments

- ★ You have installed the abutment holder.
- M1. Loosen the screw(NO.4) at the Pre-milled abutment holder with a hexagonal socket screwdriver. You do not need to re-move the screw completely.
 - M2. Carefully push the loosened screw of the Pre-milled abutment holder downwards into the holder.